



# Effects of low-molecular weight additives and aging on rheological properties of chitosan / CN slurries

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***n – Chitopack workshop, 17 October 2014, Prague***



# Content

- 1. *Chitosan /chitin nanofibrils (CN) slurry***  
**Solid-like and rubber-like behaviour**  
**CN = strong “gelling agent”**
- 2. *Effects of bioplasticizers (glycerol, PEG)***  
**Delay in the beginning of gelation**
- 3. *Effects of metal ions ( $\text{Ca}^{2+}$ ,  $\text{Mg}^{2+}$ ,  $\text{Ba}^{2+}$ )***  
 **$\text{Ba}^{2+}$  - positive influence on gelation**
- 4. *Effects of aging***  
**Decrease in elasticity**

**Parts 1 and 2: Carbohydrate Polymers 112, 753-757 (2014)**

# ? Why rheology ?

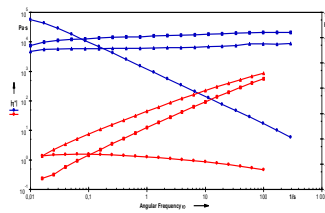
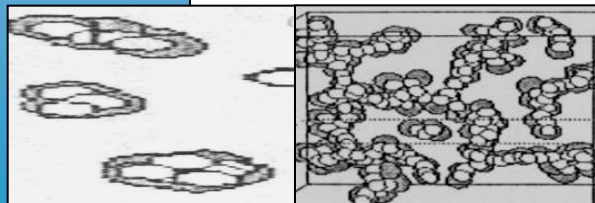
## 1. Processing of chitosan / CN films

Transport, mixing (shear rate analysis)  
 casting, spraying (yield stress, thixotropy)  
 stability, structural recovery (time effects)

## 2. Relation to microstructure

Rate of self-assembly, strength of physical networks

Structure ↔ rheology ↔ utility properties

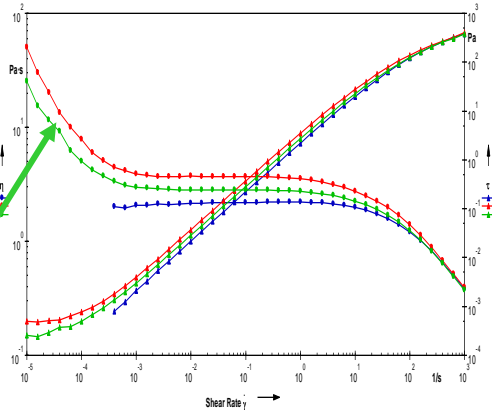


mechanical  
 barrier  
 thermal

# Properties of chitosan / CN slurries

Static  
chitosan  
aggregation

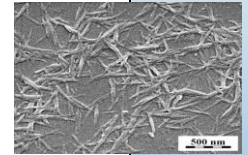
Hydrophobic  
interactions  
+  
H-bond



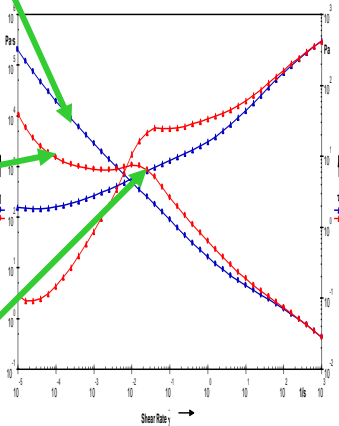
Associative  
polyelectrolyte solution

+

anisotropic nanoparticles



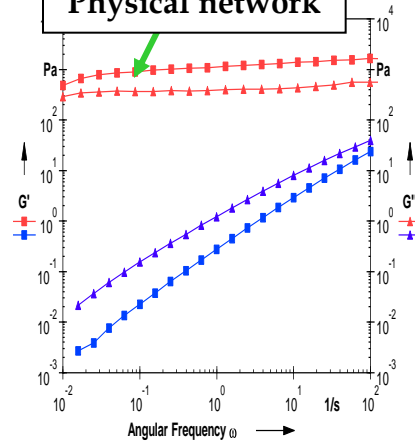
Dynamic  
self-assembly



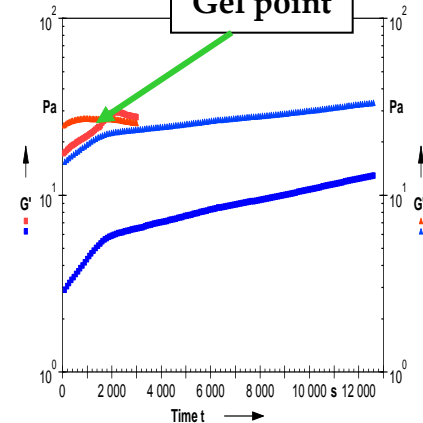
Slipping

Network  
destruction

Physical network



Gel point





## **Aim of the study**

**(1) Investigate effects of bioplasticizers and metal ions ( $\text{Ca}^{2+}$ ,  $\text{Mg}^{2+}$ ,  $\text{Ba}^{2+}$ ) on rheological properties of chitosan/CN slurries.**

**(2) Observe changes in rheological characteristics of chitosan/CN/glycerol slurry during long-time aging.**



# Materials

## **Chitosans:**

- a) Giusto Faravalli S.p.A., Italy,  $M_w = 1425$  kDa, DA = 20 %
- b) HMC+ GmbH, Germany,  $M_w = 374$  kDa, DA = 11 %

**Chitin nanofibrils:** (Mavi Sud Srl, Italy),  
degree of acetylation (DA) = 90 %

## **Bioplasticizers:**

**glycerol**  
**poly(ethylene)glycol**

## **Metal hydroxides:**

**$Mg(OH)_2$  ,  $Ca(OH)_2$  ,  $Ba(OH)_2$**



# Solutions

## Composition:

- (a) **Chitosan solution:**  
2 wt. % chitosan solution in 2 wt. % acetic acid
- (b) **Chitosan/CN solution:**  
Solution (a) + 0.8 wt. % chitin nanofibrils
- (c) **Modified chitosan/CN solution:**
  - 1) Solution (b) + 1 wt. % glycerol
  - 2) Solution (b) + 0.03 wt. % metal hydroxides

## Preparation:

**Mechanic stirring:** 8 h after homogenization at room temperature

**Storage:** low temperature above 5 °C



# Experimental

**Rheometr Physica MCR 501 (Anton Paar, Austria),  
anti-slipping parallel plates geometry,  $d = 50$  mm,  
measurements at room temperature,  
pre-shearing 3 s at the shear rate  $0.01 \text{ s}^{-1}$**

**(1) Steady shear flow**

**stress controlled experiments – yield stress limits**

**(2) Small-amplitude oscillatory shear**

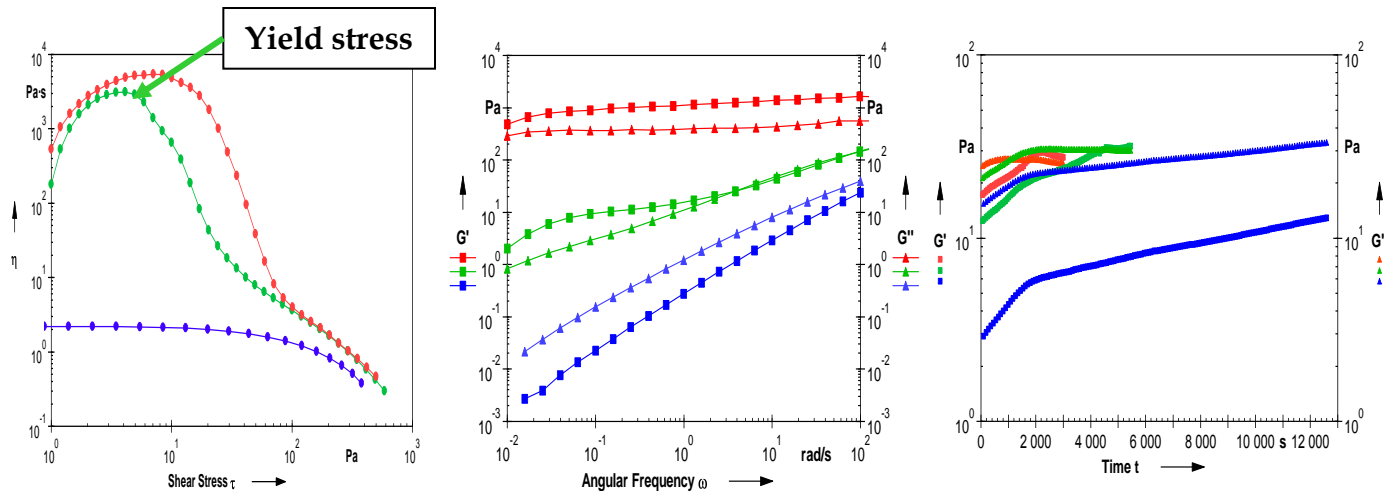
**linear viscoelastic region confirmed at  $6.28 \text{ rad s}^{-1}$**

**(3) Time dependent experiments**

**in steady and oscillatory shear**

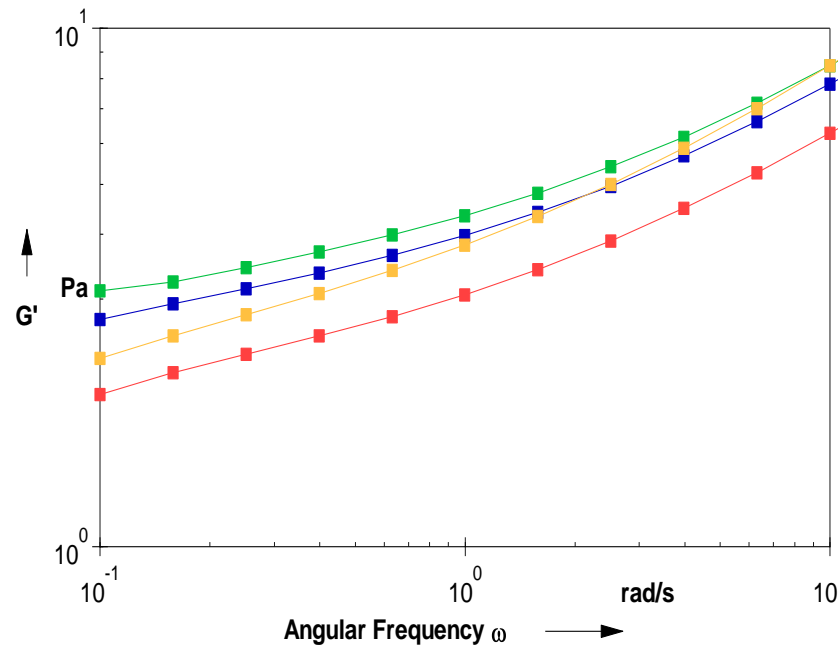


# Effects of bioplasticizers (glycerol)



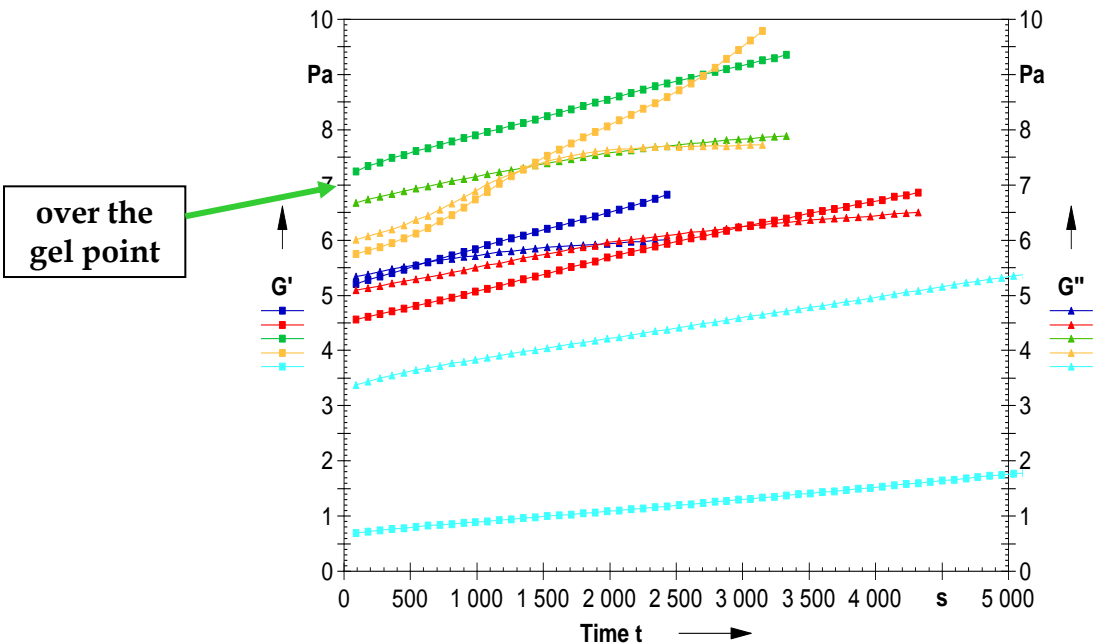
- (1) Decrease of the yield stress – destruction of the physical network at a lower stress.
- (2) Rubber-like behaviour in the low frequency region only.
- (3) Delay in the beginning of gelation.

# Effects of metal ions on elasticity of slurries



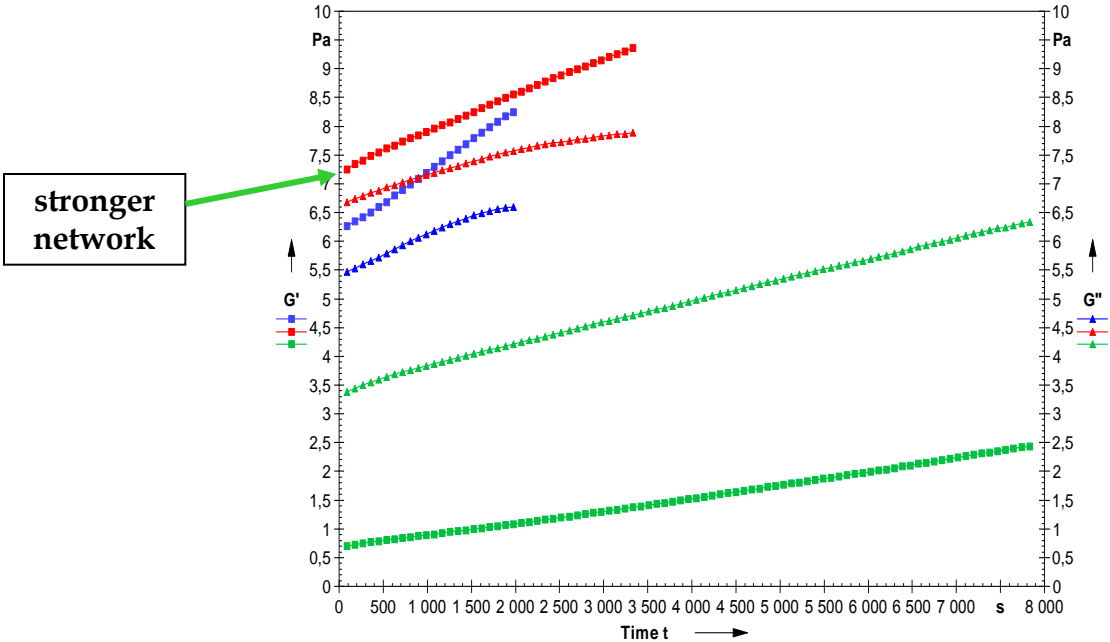
Storage modulus vs. angular frequency;  
Slurry **without metal ions**, **with  $Ca^{2+}$** ,  **$Mg^{2+}$** ,  **$Ba^{2+}$**  ions.

# Effects of metal ions on gelation



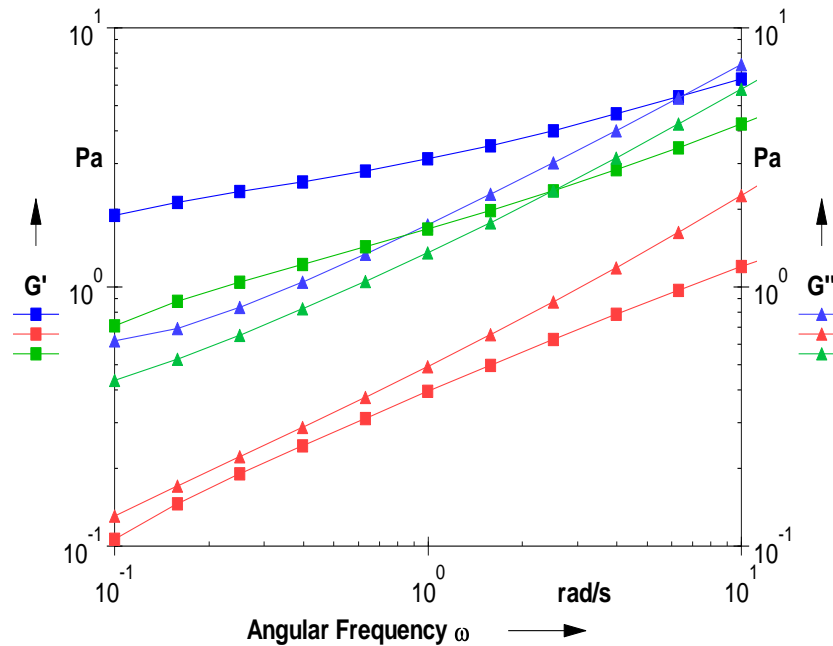
**Storage modulus (■ )and loss modulus (▲) vs. time;**  
**Chitosan/CN, chitosan/CN/ Ca<sup>2+</sup>, chitosan/CN/Mg<sup>2+</sup>,**  
**chitosan/CN/Ba<sup>2+</sup>, chitosan/Ba<sup>2+</sup>(CN absence).**

# Effect of Ba<sup>2+</sup> concentration on gel elasticity



Storage modulus (■) and loss modulus (▲) vs. time;  
chitosan/CN/Ba<sup>2+</sup> (0.03 wt. %), chitosan/CN/Ba<sup>2+</sup> (0.01 wt. %)  
chitosan/Ba<sup>2+</sup> .

# Aging during storage



**Chitosan /CN/ glycerol slurry - decrease in elasticity**  
 Storage modulus (■) and loss modulus (▲) vs. frequency;  
**1 day , 6 weeks, 19 weeks of storage**



## Conclusions

**(1) Addition of bioplasticizers to chitosan/CN solutions resulted in the prolongation of self-assembly process in slurries and in the decrease in yield stress.**

**(2) Presence of  $Mg^{2+}$  ions in slurries prolonged and  $Ba^{2+}$  ions propagated gelation; effect of  $Ca^{2+}$  was not significant.**

**(2) Elasticity of chitosan/CN/glycerol slurry decreased and solid-like behaviour disappeared during long-time storage. The gelation of the slurry was decimated due to a scission of chitosan chains.**



# **Announcement**

**The authors gratefully acknowledge the financial support of the European Union through the grant No. 315233.**

**Thank you for your attention !**